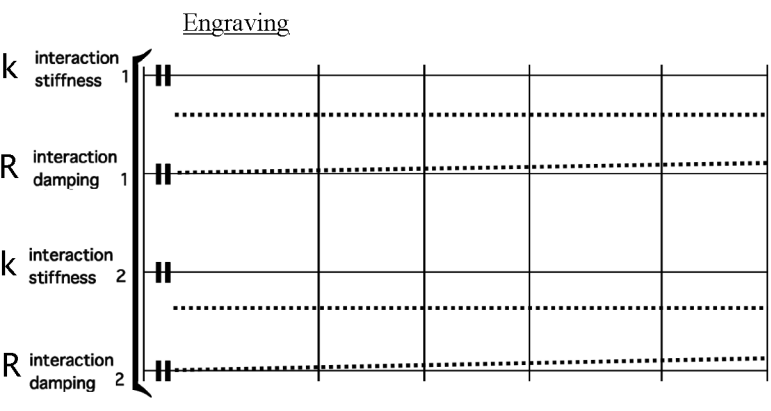
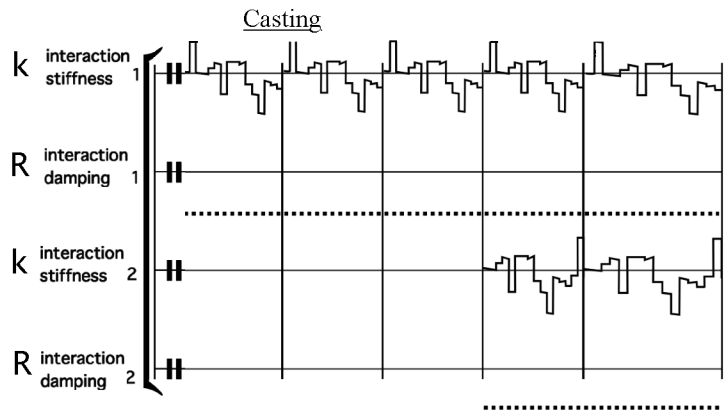

Engraving
k interaction stiffness 1
R interaction damping 1
k interaction stiffness 2
R interaction damping 2


Casting
k interaction stiffness 1
R interaction damping 1
k interaction stiffness 2
R interaction damping 2